



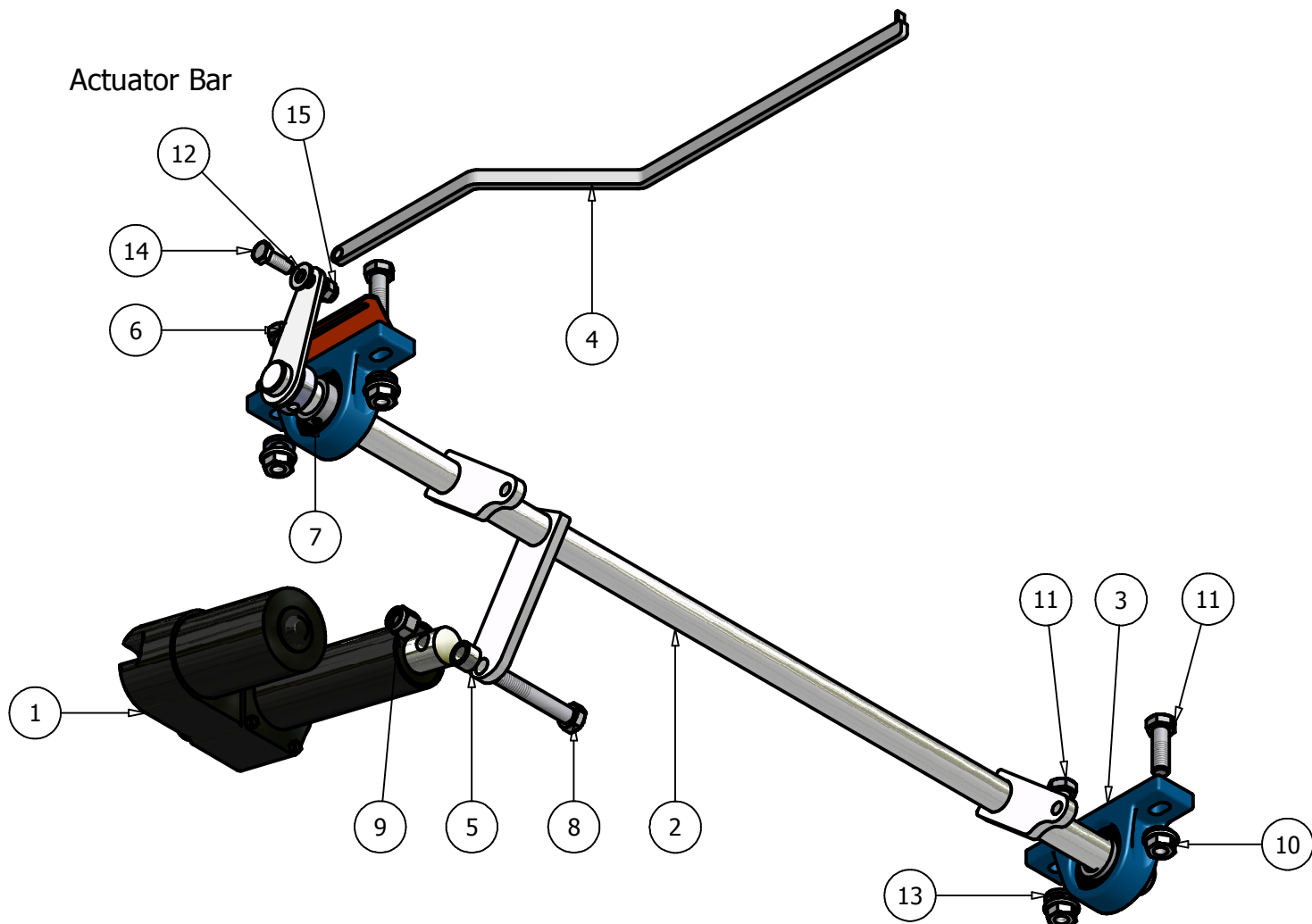
**PARTS MANUAL FOR BAD BOY AOS
MODELS
2009**



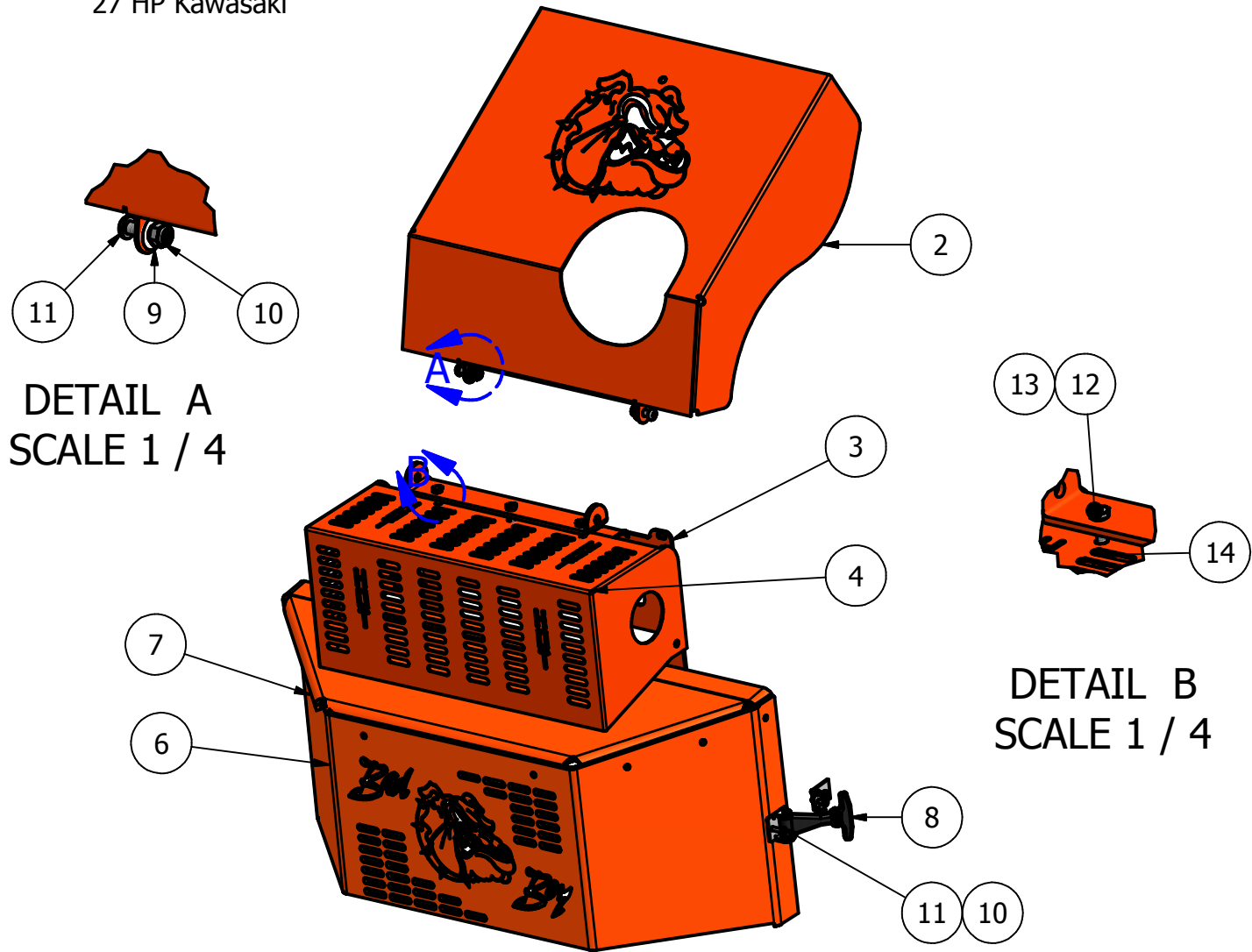
**35hp Vanguard
27hp Kawasaki**



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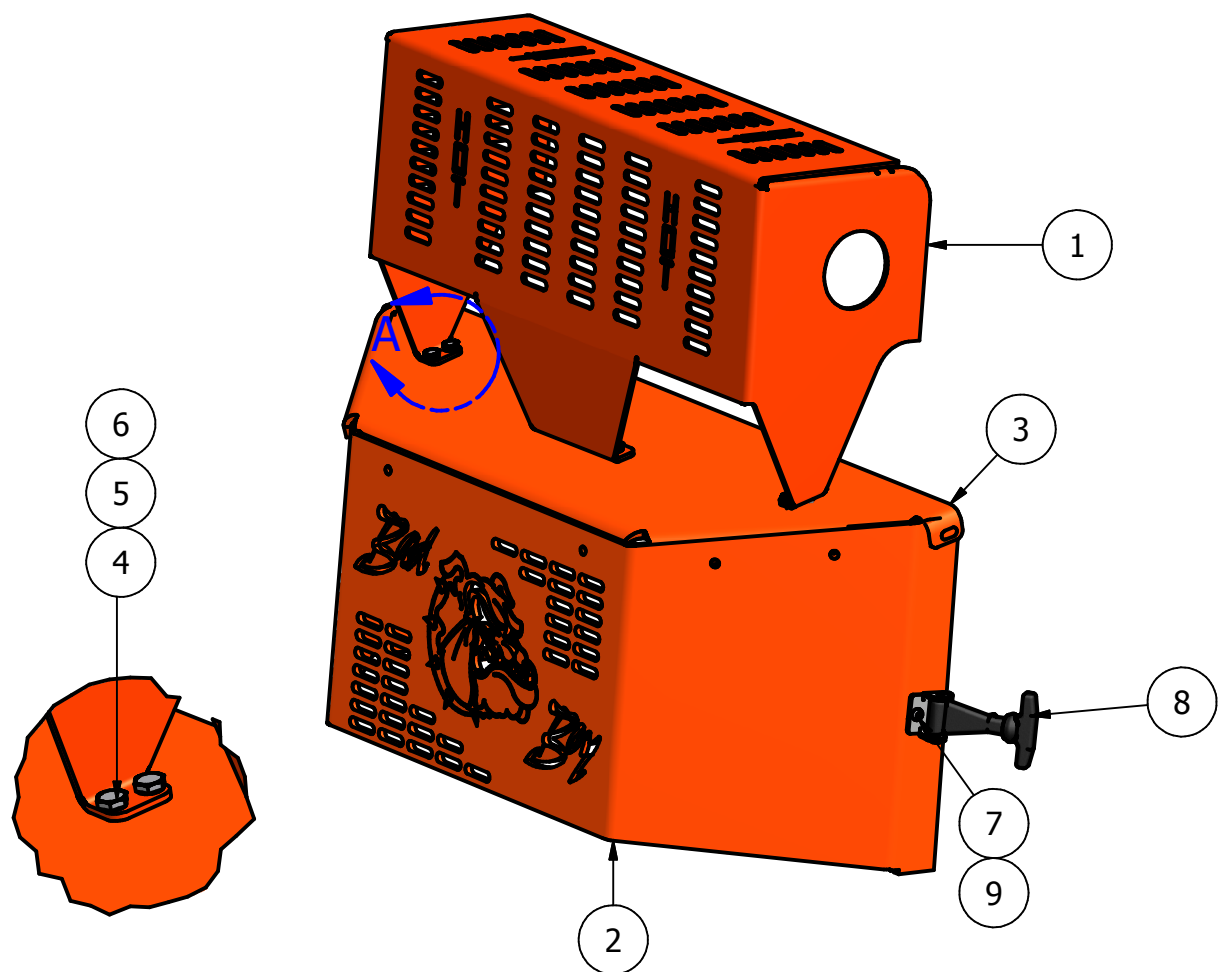


Actuator Bar			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	035-7033-00	Actuator
2	1	028-7920-00	Actuator Bar
3	2	017-7008-00	1" Pillow Block
4	1	028-5203-00	Height Indicator
5	2	025-7036-00	1/2" x 1/2" Collar Spacer
6	1	031-7000-00	2006 Height Indicator Lever
7	1	030-6029-00	3/8 " Set Screw
8	2	018-7016-00	1/2" x 3" Hex Bolt
9	2	013-6037-00	1/2" Nylock Nut
10	4	013-5300-00	1/2" Flange Nut
11	4	018-5600-00	1/2" x 1 1/2" Hex Bolt
12	1	019-6042-00	.360 ID Plastic Washer
13	4	019-5007-00	1/2" Lock Washer
14	1	018-6049-00	3/8" x 1" Hex Bolt
15	1	013-5041-00	3/8 Nylock Nut



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	026-8020-00	AOS Pump Plate
2	1	059-5204-00	Donaldson hood
3	1	039-5951-00	Hood Holder Bracket
4	1	043-5941-00	Muffler Guard
6	1	014-5940-00	Back Pump Cover
7	1	014-5912-00	Top Pump Cover
8	1	052-5020-00	Pump Cover Latch
9	3	019-6042-00	.360 ID Plastic Washer
10	4	013-5019-00	1024 Nylock Nut
11	4	018-8056-00	1024 x 1/2" Buttonhead Bolt
12	5	018-8052-00	1/4" x 3/4" SS Buttonhead Bolt
13	5	019-4008-00	1/4" Lock Washer
14	5	013-8039-00	1/4" Hex Nut

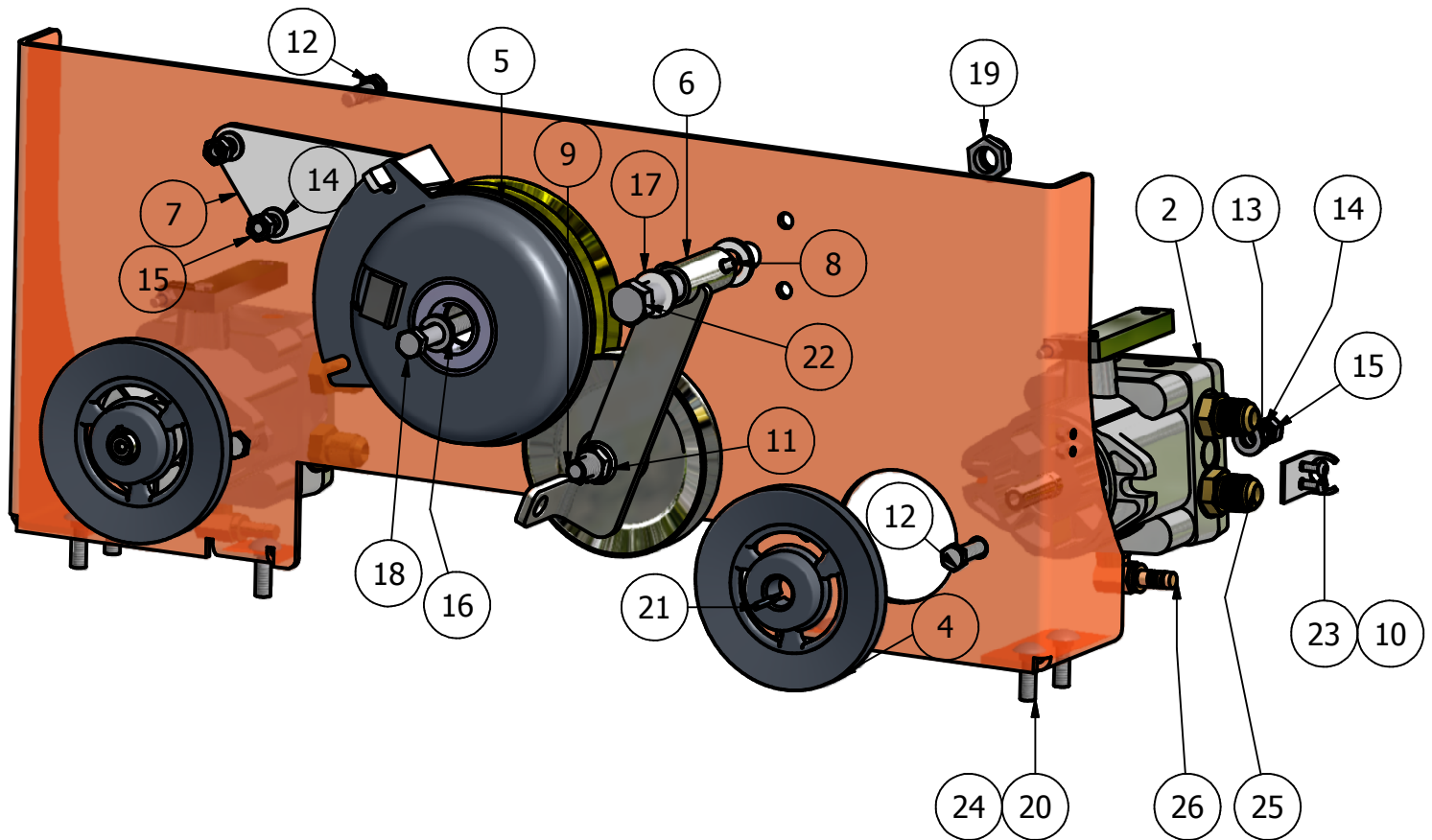
35hp Briggs



DETAIL A
SCALE 1 / 3

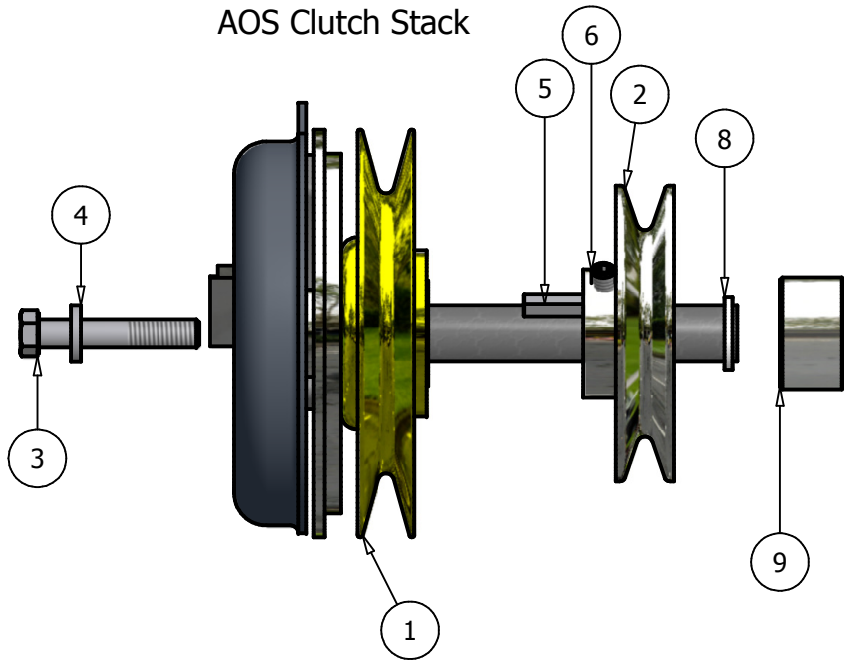
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	043-2004-00	Muffler Guard (35hp)
2	1	014-5940-00	Pump Cover (35hp)
3	1	014-5912-00	Top Pump Cover
4	6	018-8052-00	1/4" x 3/4" SS Buttonhead Bolt
5	1	019-4008-00	1/4" Lock Washer
6	1	013-8039-00	1/4" Nut
7	1	018-8057-00	1024 x 3/4" Buttonhead Bolt
8	1	052-5020-00	Cover Latch
9	2	013-5019-00	1024 Nylock Nut

AOS Pump Plate/ Clutch Assembly

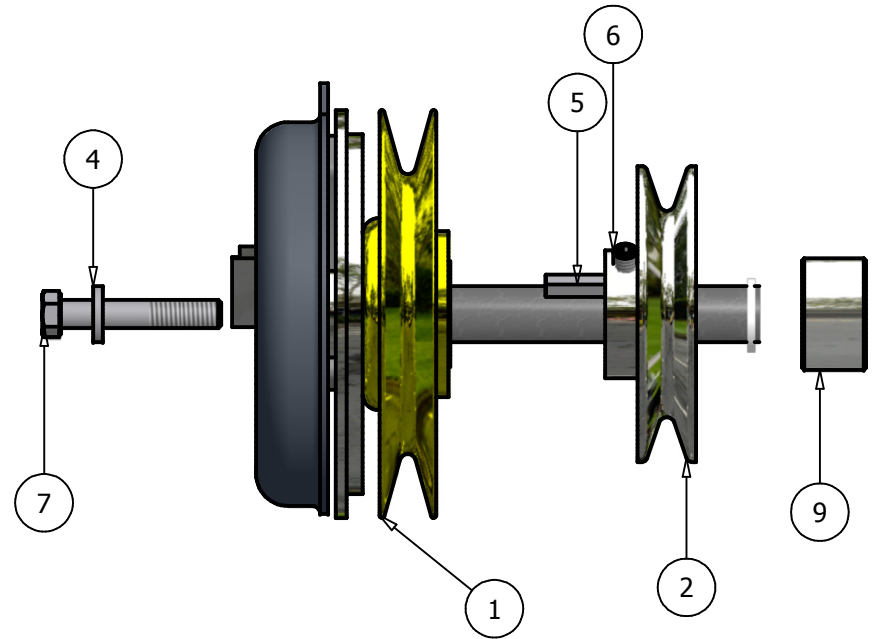


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	041-5048-00	Pump Belt
2	1	050-5407-00	Hydraulic Pump (Right)
3	1	050-5308-00	Hydraulic Pump (Left)
4	2	033-5011-00	5" Pump Pulley
5	1	070-5035-00	Clutch
6	1	039-5944-98	Pump Idler Bracket
7	1	057-5906-00	PTO Engager Holder
8	1	024-6034-00	Grease Fitting (Drive-IN Type)
9	1	018-6036-00	1/2" x 2 1/2" Hex Bolt
10	2	013-5019-00	1024 Nylock Nut
11	1	013-5300-00	1/2" Flange Nut
12	6	018-6012-00	3/8" x 1 1/2" Hex Bolt
13	4	019-5029-00	3/8" Flat Washer
14	6	019-5037-00	3/8" Lock Washer
15	6	013-6014-00	3/8" Nut
16	1	019-8053-00	7/16" Lock Washer
17	2	019-6017-00	.635 ID Plastic Washer
18	1	018-5300-00	7/16" x 2 1/2" Fine Thread Bolt
19	1	013-5301-00	5/8" Nylock (1/2 Jam)
20	6	018-5043-00	3/8" x 1 1/4" Carriage Bolt
21	2	042-5012-00	5mm x 1.25" Key
22	1	018-5311-00	5/8" x 4" Hex Bolt
23	2	018-8058-00	1024 x 1" Buttonhead Bolt
24	6	013-5041-00	3/8" Nylock Nut
25	4	024-7033-00	Hydraulic Fitting
26	2	024-5206-00	3/8" X 9/16"-18 ORB Male Fitting (S,A-2 P-4)

AOS Clutch Stack



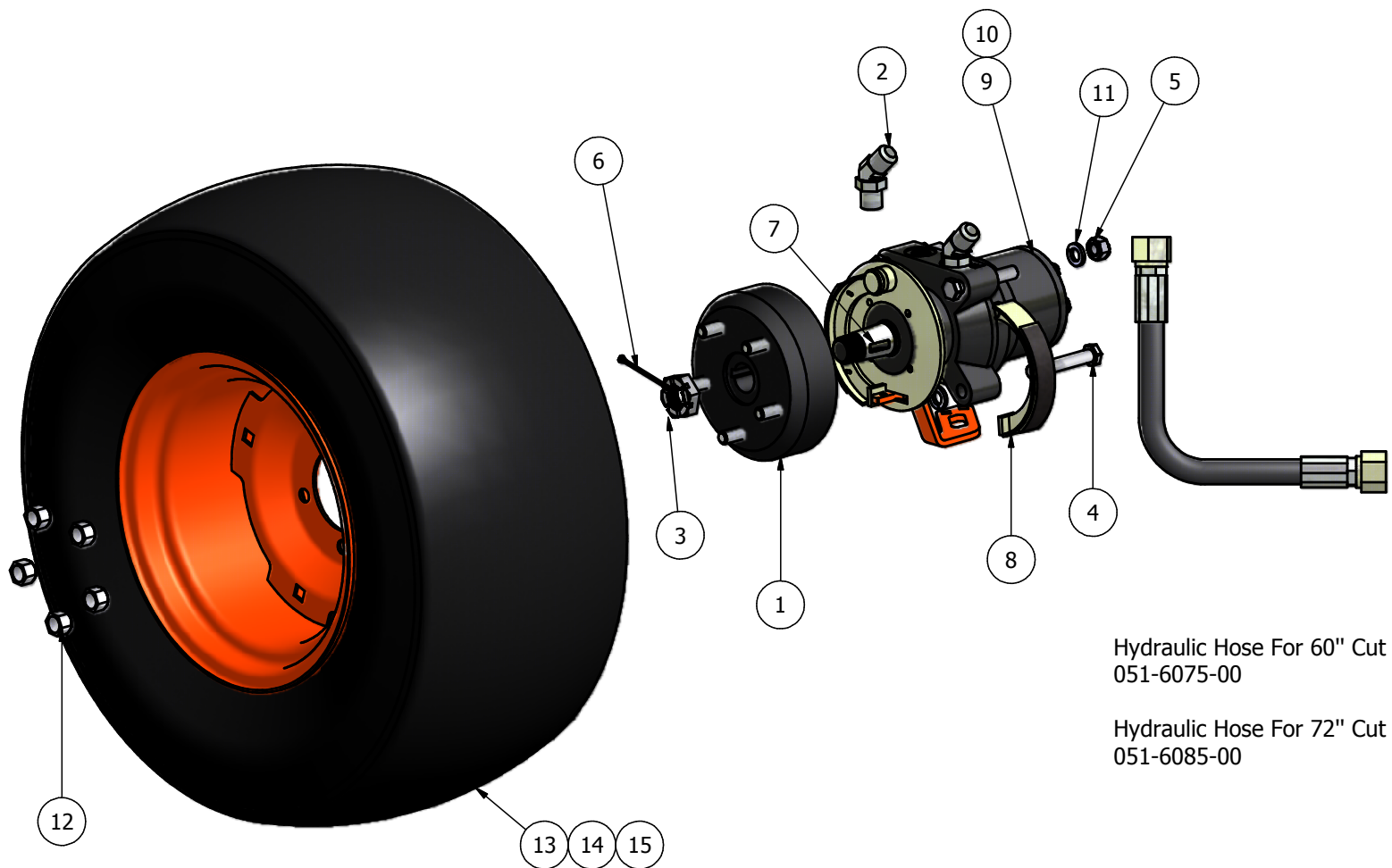
35 Vanguard



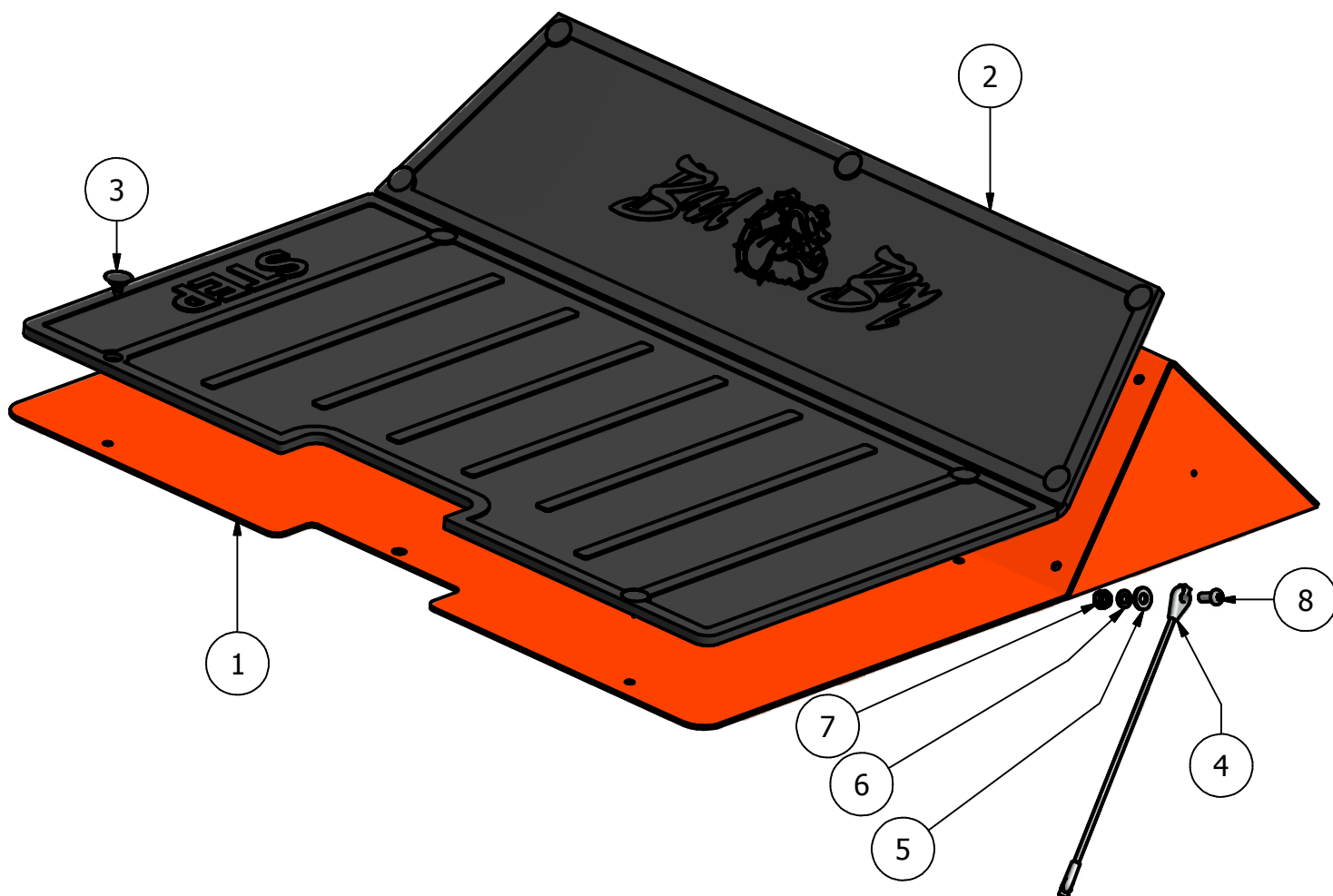
27 Kawasaki

Clutch Assembly		
ITEM	PART NUMBER	DESCRIPTION
1	070-1000-00	Clutch Assembly
2	033-5034-00	4 3/4" Motor Pulley
3	018-5300-00	7/16" x 2 1/2" Fine Thread Bolt
4	019-8053-00	7/16" Lock Washer
5	042-6030-00	1/4" x 1" Key
6	030-6029-00	3/8" Set Screw
7	018-5028-00	10mm x 552 Bolt
8	019-6029-00	1 1/8" Flat Spacer
9	025-5032-00	1 1/8" collar spacer

AOS Wheel Motor/Tire and Wheel Assembly

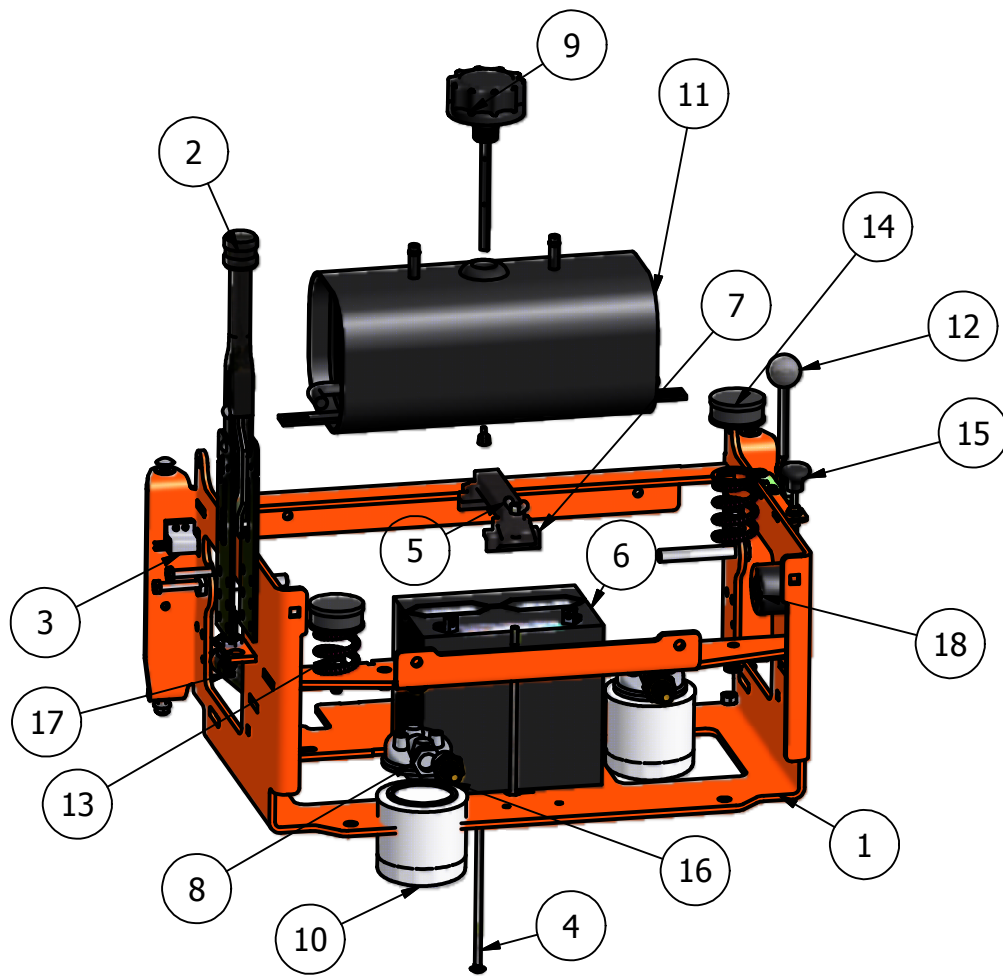


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	092-6000-00	Brake Drum
2	2	024-2050-00	Hydraulic Fitting
3	1	013-7050-00	Castle Nut
4	4	018-7016-00	1/2" - 13 x 3" GRS Hex Bolt Zinc
5	4	013-7018-00	1/2" Hex Nut
6	1	020-7022-00	1/8"x2 1/4" Cotter Pin
7	1	042-7041-00	Woodruff Key
8	2	092-6050-00	Brake Pads
9	1	015-5006-98	Wheel Motor and Drum Brake Combo-18E Right
10	1	015-5007-98	Wheel Motor and Drum Brake Combo-18E Left
11	4	019-5007-00	1/2" Lock Washer
12	5	013-3000-00	Acorn Lug Nut
13	1	022-7033-00	12" Rim
14	1	022-7032-00	26" x 12-12 Tire -60"x72" Cut
15	1	022-7031-00	26" Tire and Wheel Assembly



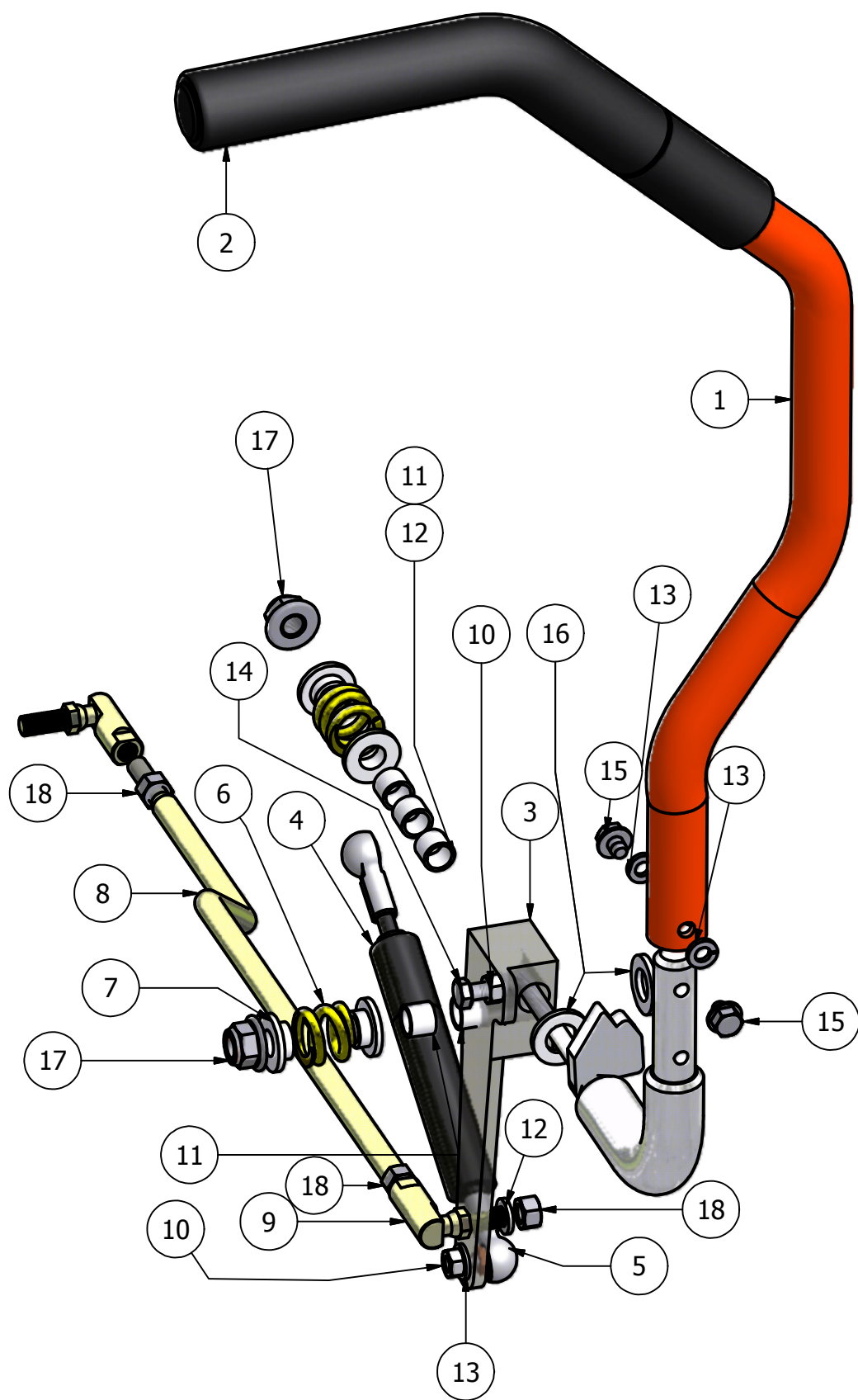
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	079-6000-00	2006 AOS Floor Panel
2	1	081-2007-00	AOS Floor Mat
3	9	018-1050-00	Ratchet Fastener
4	1	064-2005-00	Floor Board Cable
5	1	019-7040-00	1/4" Flat Washer
6	1	019-4008-00	1/4" Lock Washer
7	1	013-8039-00	1/4" Hex Nut
8	1	018-8064-00	1/4" x 5/8" Buttonhead Bolt

2009 Seat Frame

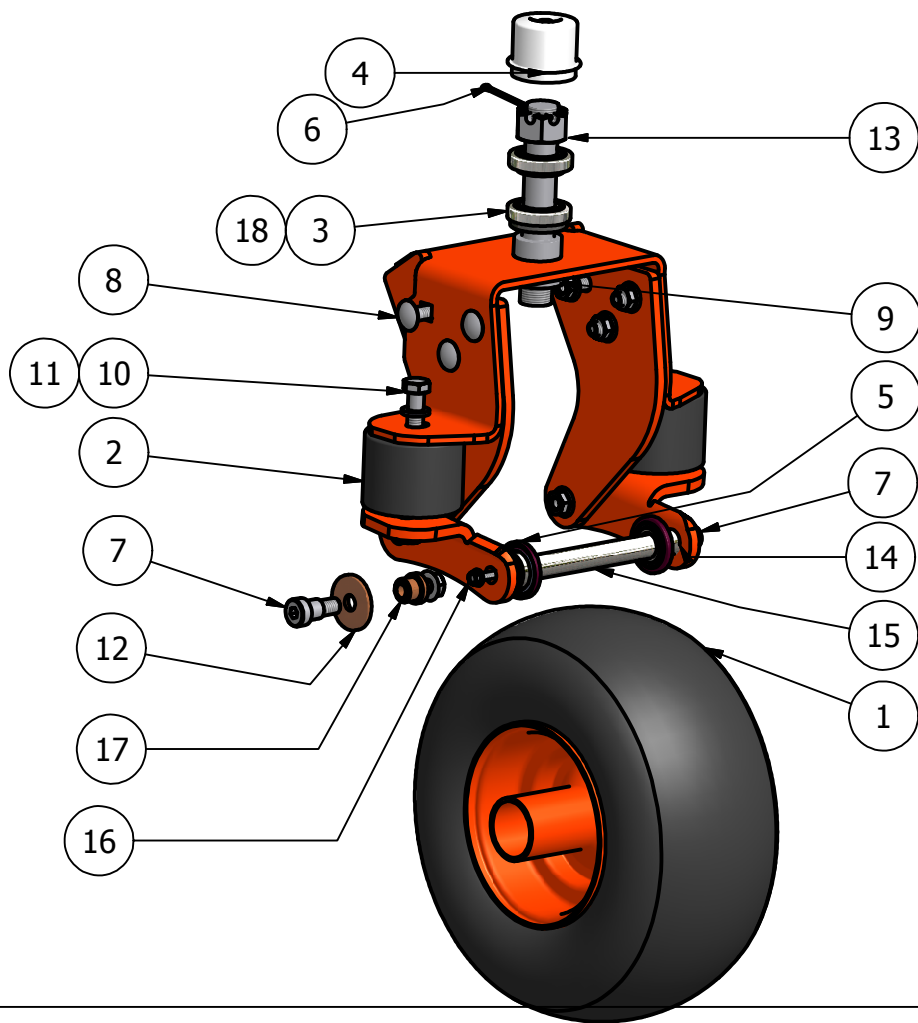


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	080-6010-00	Seat Frame
2	1	069-8054-00	Brake Lever
3	3	077-8073-00	Safety Switch
4	2	018-8051-00	8" Stove Bolt (Diesel Gets 9")
5	2	013-8051-00	1/4" Wing Nut
6	1	068-8049-00	Battery
7	1	043-8929-00	Battery Hold-Down
8	2	062-8013-00	Filter Head
9	1	066-8050-00	Hydraulic Tank Cap
10	2	063-8014-00	Hydraulic Filter
11	1	067-2009-00	Steel Hydraulic Tank
12	1	055-8017-00	Throttle (32HP Briggs 055-8021-00)
13	2	034-8045-00	Seat Spring
14	2	014-8045-00	1 1/2" Spring Cap Cover
15	1	054-8016-00	Choke (All Kohlers 054-8017-00)
16	4	024-5050-00	Filter Head Fitting
17	1	064-8055-00	Brake Cable Short (Long)
18	1	029-8059-00	Buzzer 26 & 27 HP Kawasaki

Drive Arms



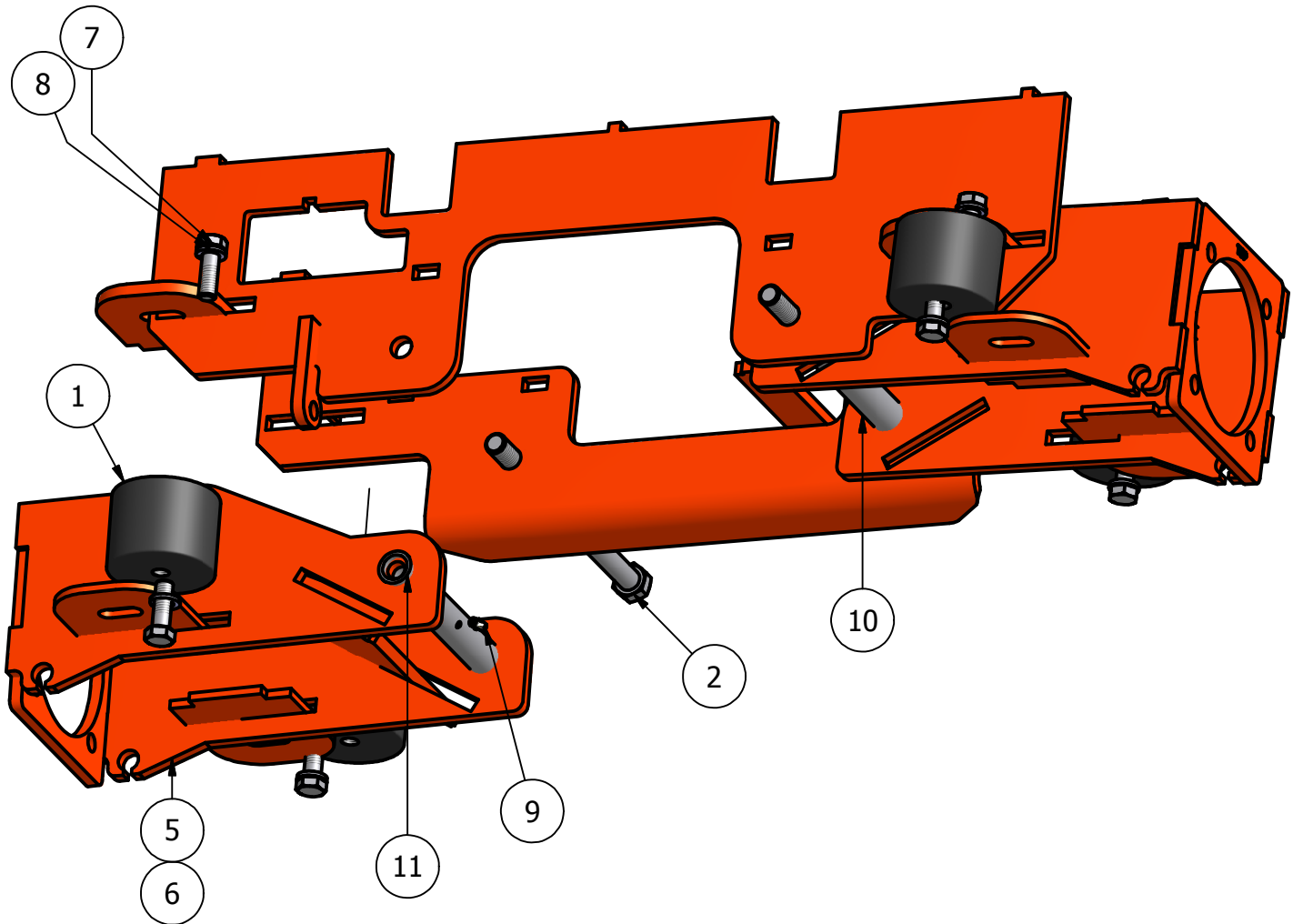
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	031-8822-00/031-8821-00	Right Drive Arm/Left
2	2	069-4010-00	Rubber Steering Handle
3	1	027-8819-00/027-8820-00	Left Drive Arm Lever Housing/Right
4	2	087-8080-00	Damper
5	2	018-2050-00	10mm Damper Ball Stud
6	4	034-8025-00	Drive Lever Spring
7	8	019-8027-00	.515 ID Nylon Shoulder Washer
8	2	035-4800-00	Push Rod
9	4	099-6046-00	3/8"-24 Ball Joint (Female /Male)
10	4	013-8043-00	5/16" Nut
11	10	032-8024-00	.507 ID Nylon Bushing
12	4	019-5037-00	3/8" Lock Washer
13	6	019-8051-00	5/16" Lock Washer
14	2	018-8063-00	5/16" x 3/4" Hex Bolt
15	4	018-2007-00	5/16" x 1/2" Flange Bolt
16	4	019-8054-00	.505 ID Plastic Washer
17	4	013-8050-00	1/2" Flange Lock Nut
18	8	013-6051-00	3/8" Fine Thread Nut



Parts List

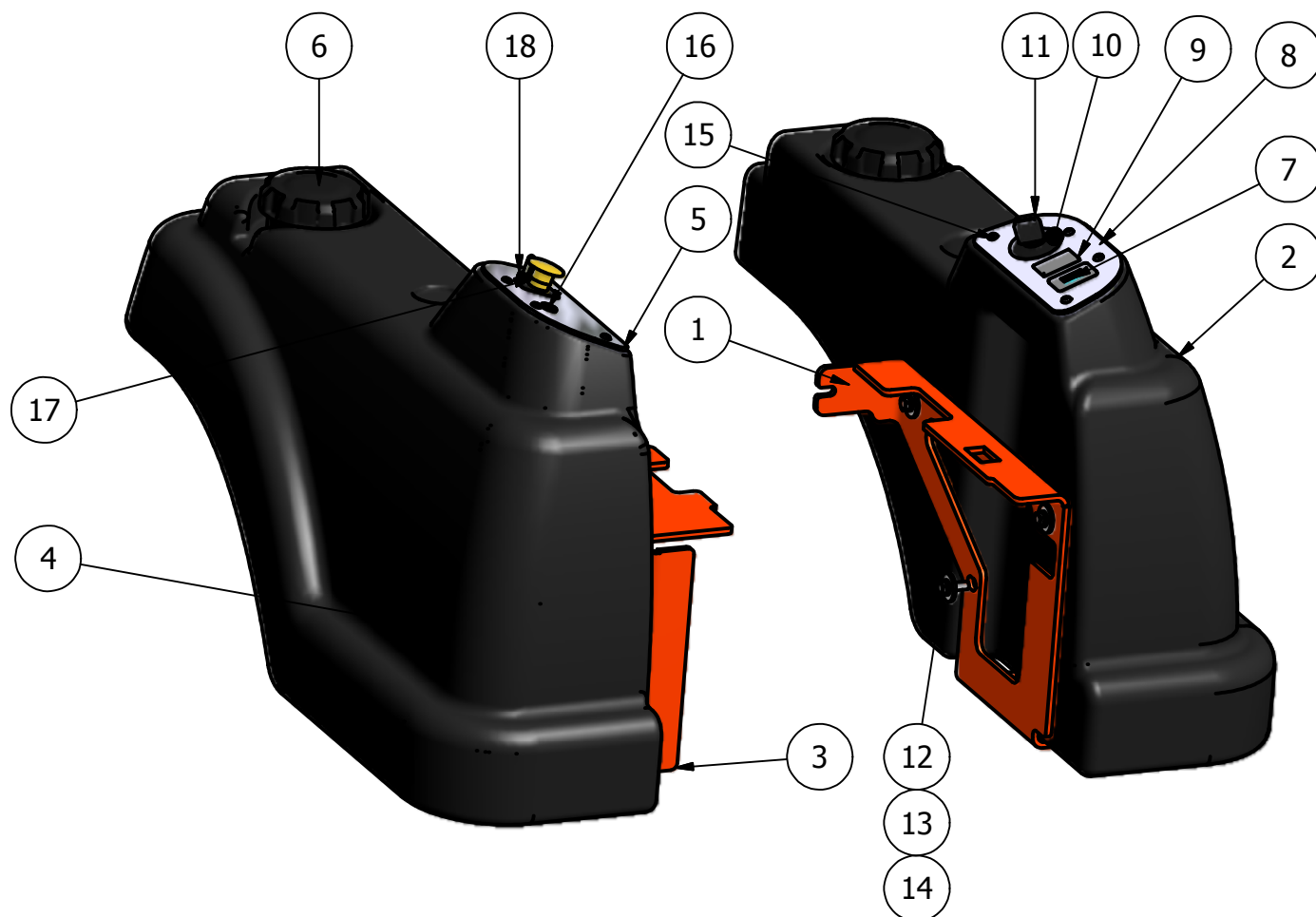
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	022-3060-00	13"x6.50-6 Tire &Wheel
2	2	032-9002-00	Rubber Isolator
3	2	010-7001-00	Bearing
4	1	014-7005-00	Dust Cover
5	2	022-7010-00	5/8" Bearing
6	1	020-7022-00	Cotter Pin
7	2	018-3001-00	5/8"x5/8" Shoulder Bolt
8	6	018-3003-00	1/2"x1 1/4"Carrige Bolt
9	8	013-5300-00	1/2" Flange Nut
10	4	018-5006-00	1/2" 1 1/2" Hex Bolt
11	4	019-5007-00	1/2" Lock Washer
12	2	019-5038-00	5/8" Flat Washer
13	1	013-7004-00	1" Fine Threaded Castle Nut
14	2	025-7036-00	1/2" ' Collar Spacer
15	1	025-5202-00	7"x 1/2" ID Tire Spacer
16	1	018-3002-00	1/2" x 10" Bolt
17	2	032-5052-00	5/8" Shoulder Bushing
18	2	011-7002-00	Race

Suspension

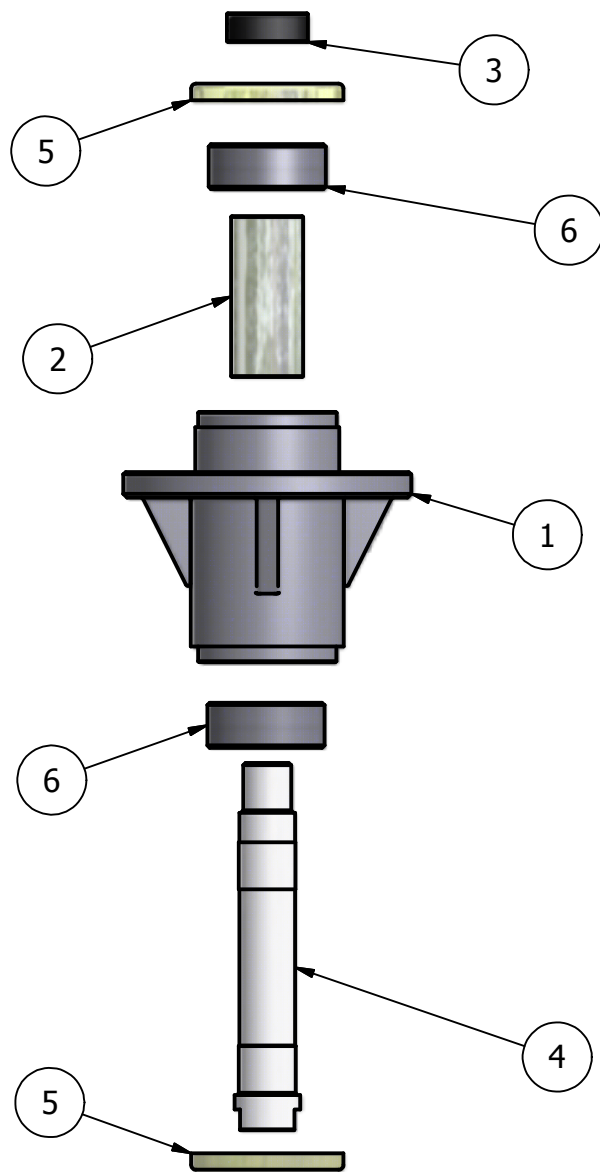


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	032-9000-00	Vibration Mount
2	2	018-2051-00	5/8" x 10" Hex Bolt (Grade 8)
3	2	013-5301-00	5/8" Nylock 1/2 Jam
4	2	013-5020-00	5/8" Nut
5	2	070-8000-00	60" Inner Suspension Cage
6	2	070-8001-00	72" Inner Suspension Cage
7	8	018-5006-00	1/2" x 1 1/2" Hex Bolt
8	8	019-5007-00	1/2" Lock Washer
9	2	024-6034-00	Grease Fitting (Drive-In)
10	4	032-5051-00	Shoulder Spacer
11	4	032-6033-00	3/4" Brass Bushing

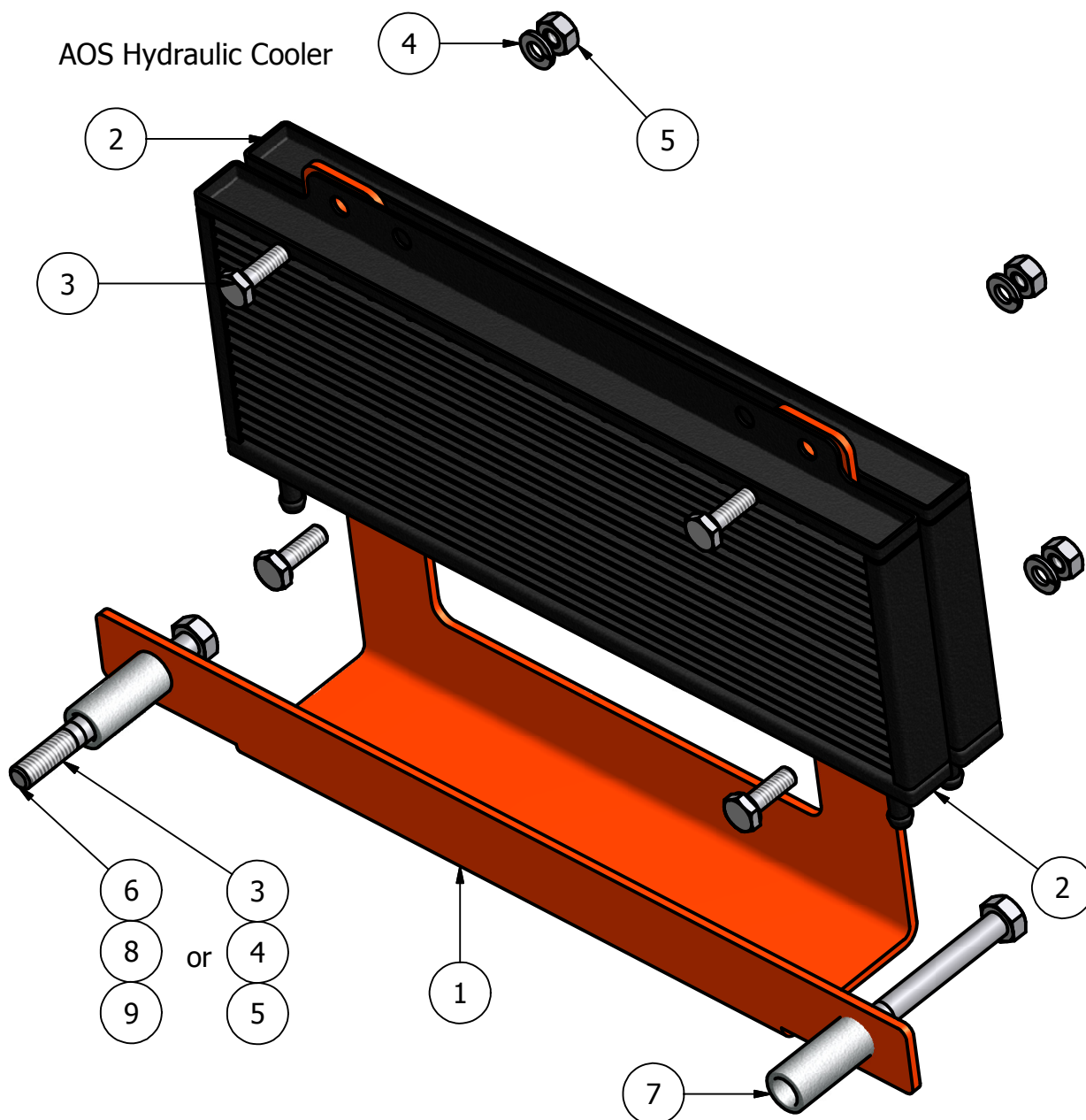
AOS Tanks



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	031-2006-00	Left Fuel Tank Swing Support
2	1	067-3000-00	Left Fuel Tank with Fender
3	1	031-2011-00	Fuel Tank Support (Right)
4	1	067-3001-00	Right Fuel Tank with Fender
5	1	079-3403-00	AOS control panel (Right)
6	2	066-8076-00	Fuel Cap
7	1	083-4013-00	Tachometer
8	1	079-3402-00	Control Panel (Left)
9	1	018-1040-00	control panel stop
10	1	077-8076-00	Ignition Switch
11	1	042-9000-00	Ignition Key
12	10	018-5015-00	5/16" x 1" Hex Bolt
13	10	019-8051-00	5/16" Lock Washer
14	5	019-8054-00	.505 Nylon Spacer
15	8	018-5301-00	10mm x 32 x 1" Bolt
16	1	089-1000-00	Oil Light
17	1	056-8058-00	PTO Engager
18	1	078-8077-00	Deck Lift Joystick



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	037-8005-00	Spindle Housing
2	1	037-8003-00	Spindle Spacer
3	1	037-9050-00	Spindle Coller
4	1	037-8000-00	Spindle
5	2	037-8002-00	Bearing Cover
6	2	037-8001-00	Bearing



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	057-5950-00	Cooler Holder
2	2	061-8012-00	Hydraulic Cooler
3	4	018-8052-00	1/4" x 3/4" Hex Bolt
4	2	019-4008-00	1/4" Lock Washer
5	2	013-8039-00	1/4" Hex Nut
6	2	018-5355-00	5/16" x 6" Hex Bolt (35hp AOS)
7	2	025-3100-00	5" Cooler Holder Spacer (35hp AOS)
8	1	019-8051-00	5/16" Lock Washer
9	1	013-8043-00	5/16" Nut

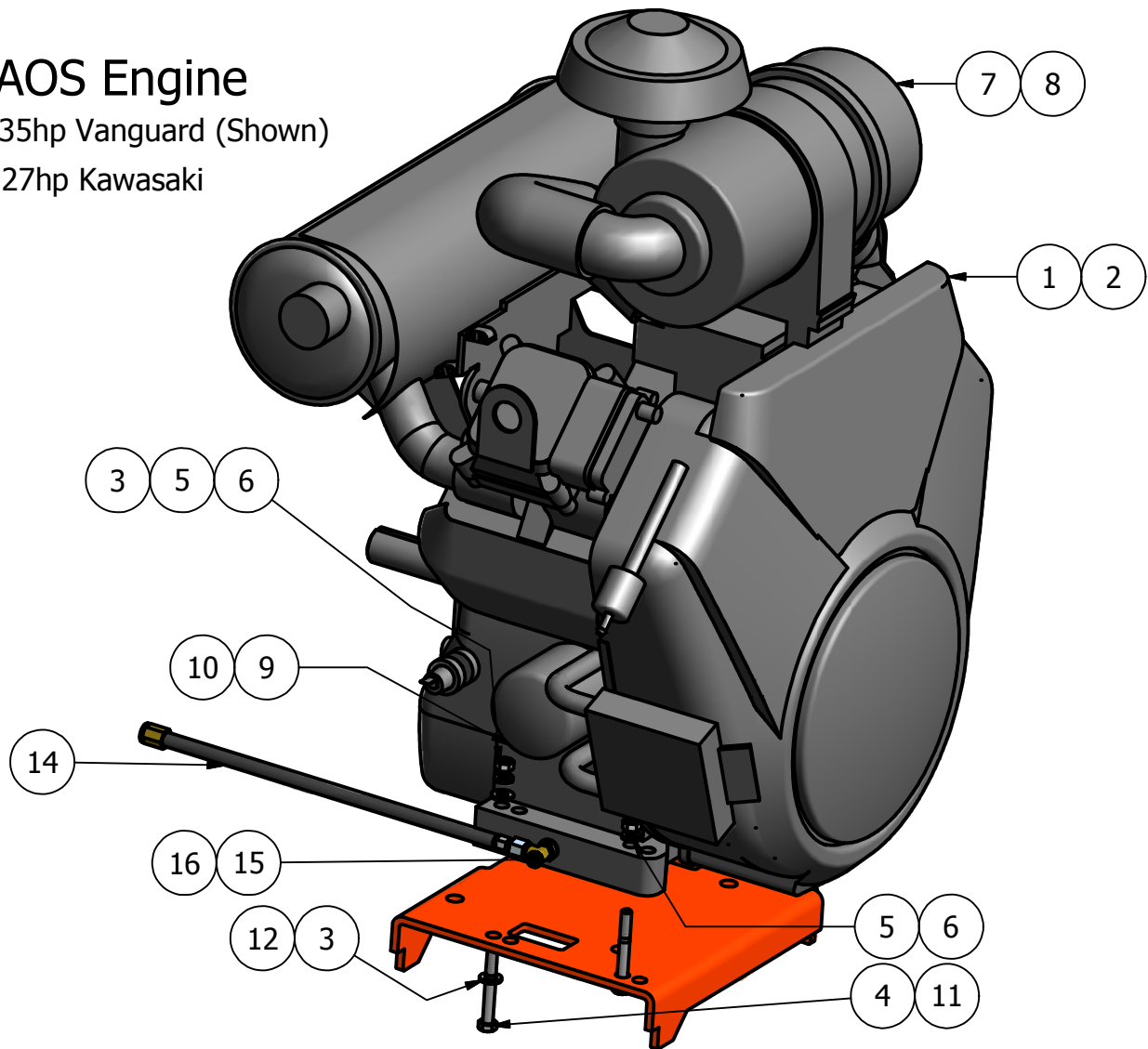
27 Kawasaki Only

ITEM	QTY	PART NUMBER	DESCRIPTION
3	4	018-8052-00	1/4" x 3/4" Hex Bolt
4	2	019-4008-00	1/4" Lock Washer
5	2	013-8039-00	1/4" Hex Nut

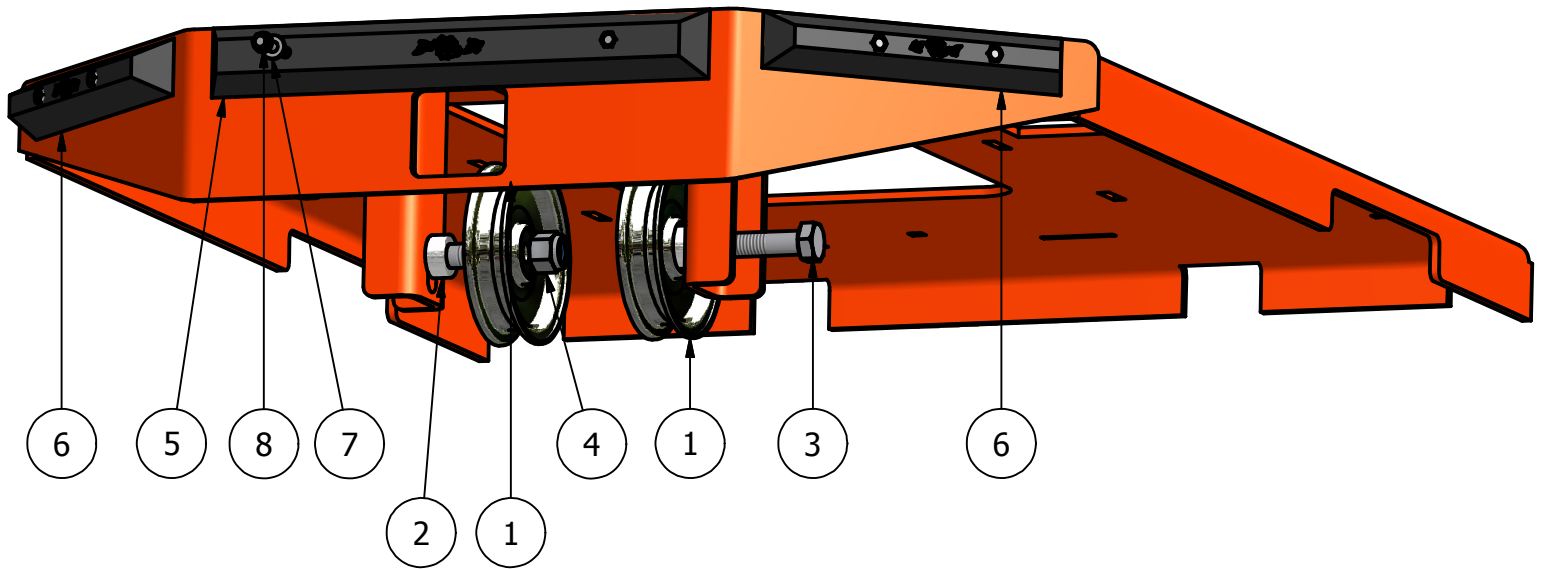
AOS Engine

35hp Vanguard (Shown)

27hp Kawasaki

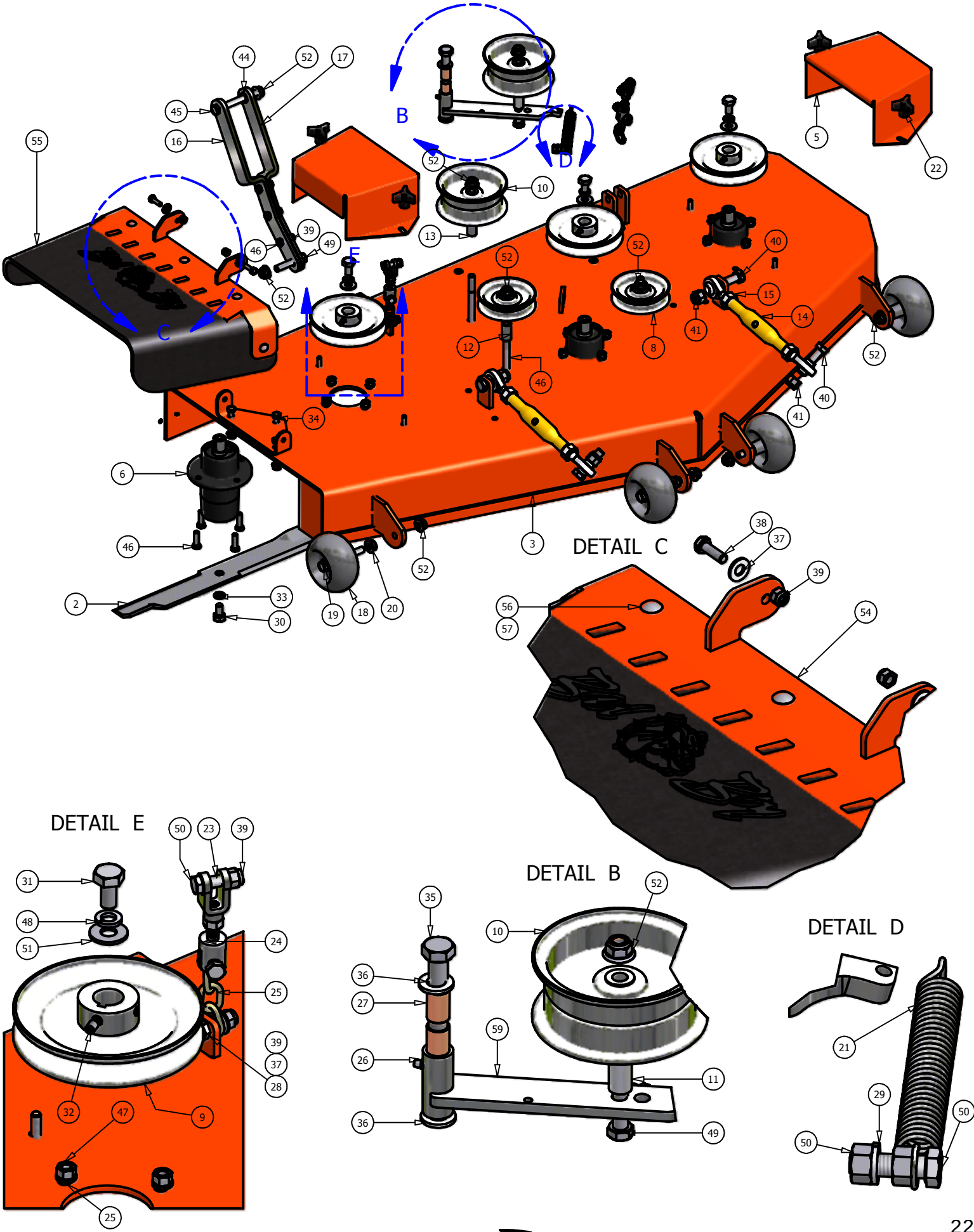


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	015-5405-00	35hp Vanguard Engine
2	1	015-0003-00	27hp Kawasaki Engine with Donaldson Air Filter
3	5	019-8044-00	5/16" Flat Washer (35 Vanguard Only)
4	4	018-5344-00	5/16" x 2 1/2" Bolt (35 Vanguard Only)
5	4	019-8051-00	5/16" Lock Washer (35 Vanguard Only)
6	4	013-8043-00	5/16" Nut (35 Vanguard Only)
7	1	063-8019-00	Air Filter (Outer Canister)
8	1	063-8020-00	Air Filter (Inner Canister)
9	1	063-8018-00	Oil Filter (35hp Vanguard)
10	1	063-8017-00	Oil Filter (27hp Kawasaki)
11	1	018-5028-00	10mm x 552 Bolt (27hp Only)
12	1	019-8053-00	7/16" Lock Washer (27hp Only)
13	1	051-5400-00	Oil Drain Hose (35hp Vanguard)
14	1	051-5401-00	Oil Drain Hose (27hp Kawasaki)
15	1	036-5400-00	Oil Drain Adapter (35hp Vanguard)
16	1	036-5500-00	Oil Drain Adapter (27hp Kawasaki)
17	1	086-2004-00	27hp Kawasaki Wiring Harness
18	1	086-0031-00	35hp Vanguard Wiring Harness



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	033-7025-00	5" V Idler Pulley
2	2	025-7020-00	5/8" x 1/2" Collar Spacer
3	2	018-6059-00	5/8" x 2 1/2" Bolt
4	2	013-7021-00	5/8" Nylock Nut
5	1	029-7037-00	14" Bumper
6	2	029-7038-00	8" Bumper
7	6	019-7040-00	1/4" Flat Washer
8	6	030-7039-00	1/4" x 1 1/2" Self Tapping Screw

60" Deck



60 Inch Deck Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	041-0219-00	60" Deck Belt
2	3	038-6060-00	60" Fusion Blade
3	1	060-5403-00	60" Deck
4	1	206-6017-00	Dischage Chute Hander
5	2	014-6004-00	Pulley Guard
6	3	037-8000-00	Spindle
7	1	039-6936-00	Deck Idler Pully
8	2	033-6001-00	4 3/4" Idler Pulley
9	3	033-6004-00	6 1/4" Drive Pulley
10	2	033-5001-00	5 3/4" Flat Idler Pulley
11	1	025-5337-00	1 1/4" Pulley Spacer
12	2	025-5338-00	Pup Pulley Spacer
13	1	025-5339-00	1 3/4" Pulley Spacer
14	2	048-6056-00	Turnbuckle
15	2	013-6058-00	3/4" Left Hand Nut
16	2	031-6027-00	Deck Support Arm (Left)
17	2	031-6028-00	Deck Support Arm(Right)
18	6	022-5234-00	Anti-Scalp Roller
19	6	018-5019-00	1/2"x4" Bolt (Grade8)
20	6	013-5300-00	1/2" Flange Nut
21	1	034-2009-00	Deck Idler Spring
22	4	045-6043-00	5/16" Knob
23	2	046-6044-00	Female Yoke
24	2	046-6048-00	Male Yoke
25	2	047-6047-00	3" Chain
26	1	024-6034-00	Grease Fitting
27	2	032-6033-00	5/8" ID x 1 1/8" Brass Bushing
28	2	018-6049-00	3/8" x 1" Hex Bolt
30	13	019-5037-00	3/8" Lock Washer
29	3	018-6021-00	5/8" x 1 1/2" Fine Threaded Bolt
31	3	018-5006-00	1/2" x 1 1/2" Bolt
32	3	030-6029-00	3/8" Set Screw
33	3	019-4807-00	5/8" Lock Washer
34	3	018-5250-00	3/8" x 3/4" Hex Bolt
35	1	018-5311-00	5/8" x 4" Hex Bolt
36	2	019-6017-00	.635 ID Plastic Washer
37	2	019-6042-00	.360 Id Plastic Washer
38	2	018-5015-00	5/16" x 1" Hex Bolt
39	15	013-7021-00	5/16" Nylock Nut
40	4	018-6059-00	5/8" x 2 1/2" Bolt
41	4	013-7021-00	5/8" Nylock Nut
42	3	018-6054-00	1/2" x 3 1/2" Hex Bolt
43	4	019-5010-00	1/2" Brass Washer
44	2	018-7050-00	1/2" x 4 1/2" Bolt
45	18	018-5040-00	3/8" x 1 1/4" Hex Bolt
46	14	013-6014-00	3/8" Hex Nut
47	3	019-5007-00	1/2" Lock Washer
48	2	018-6036-00	1/2" x 2 1/2" Hex Bolt
49	5	018-6012-00	3/8" x 1 1/2" Hex Bolt
50	3	019-6020-00	1/2" Cupped Washer
51	13	013-8050-00	1/2" Flange Lock Nut
52	1	039-4863-00	2007 Lower Hanger
53	1	039-4864-00	2007 Hanger Plate
54	1	210-6005-00	Rubber Side Discharge
55	5	018-5020-00	5/16" x 1 1/2" Carriage Bolt
56	5	013-8049-00	5/16" Nylock Flange Nut
57	1	018-7016-00	1/2" x 3" Bolt
58	3	013-5201-00	3/8" Flange Nut
59	1	019-5029-00	3/8" Flat Washer

72" Deck

This diagram illustrates the assembly of a 72-inch deck machine. The main assembly is shown in an exploded view, with parts numbered 1 through 58. Key components include:

- Main Deck (1):** The central orange deck plate.
- Wheels (2, 3, 4):** Large black wheels for the front and rear.
- Motor (5):** The drive motor located at the rear.
- Drive Shaft (6):** The central shaft connecting the motor to the pulleys.
- Pulleys (7, 8, 9, 10):** Various sized pulleys for the belt drive system.
- Belt (11):** The drive belt.
- Chain Drive (12, 13, 14, 15, 16, 17):** The chain and sprockets for the rear wheel drive.
- Deck Mounting (18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58):** Various brackets, bolts, and fasteners for mounting the deck and components.

DETAIL A: Shows the motor (5) and its mounting bracket (26) being attached to the deck (1).

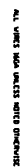
DETAIL B: Shows the pulley (7) and its mounting bracket (33) being attached to the deck (1).

DETAIL C: Shows the chain drive components (12, 13, 14, 15, 16, 17) being attached to the deck (1).

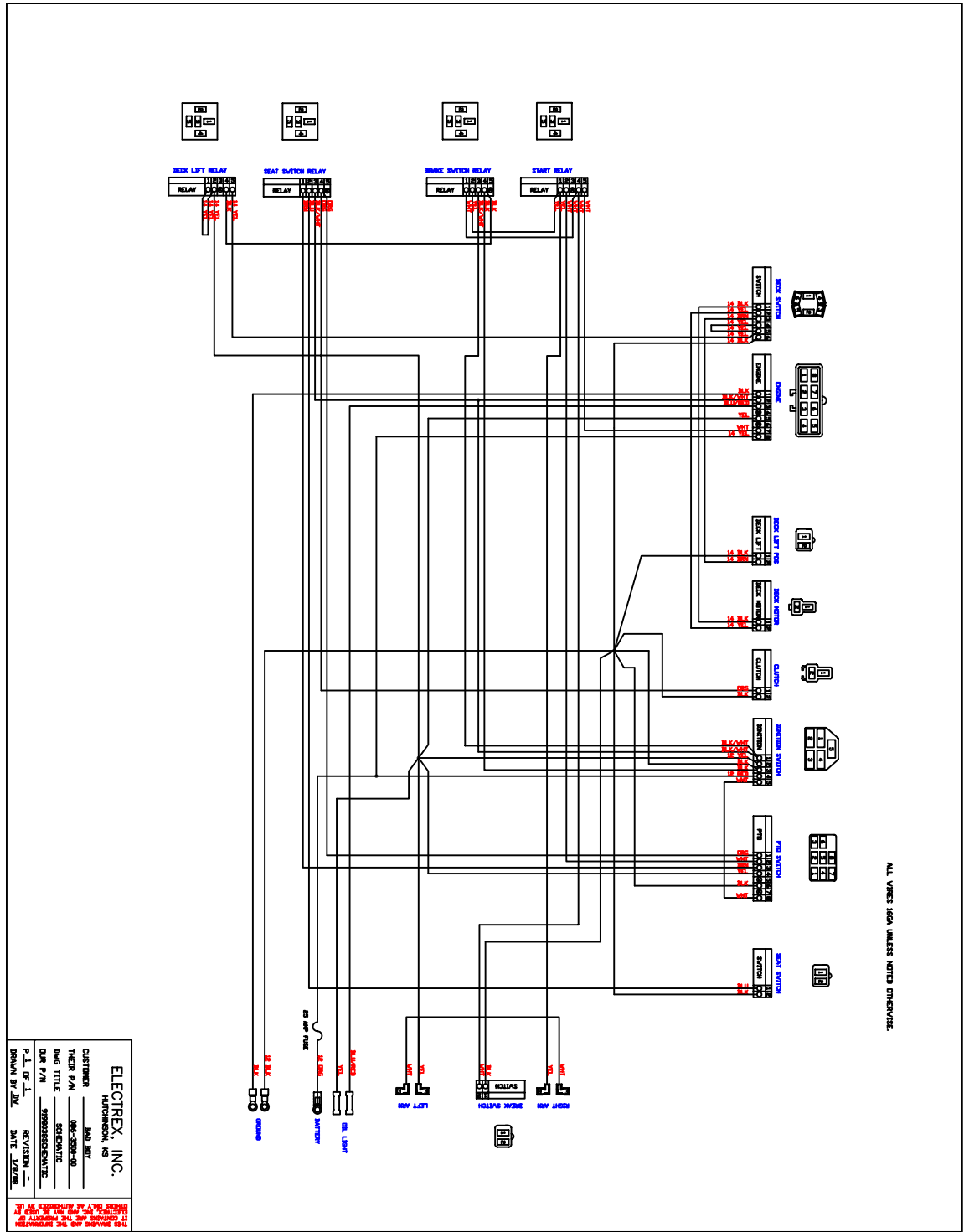
DETAIL D: Shows the rear wheel (2) and its mounting bracket (3) being attached to the deck (1).

DETAIL E: Shows the front wheel (4) and its mounting bracket (2) being attached to the deck (1).

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	041-2375-00	72" Deck Belt
2	1	060-7205-00	72" Deck
3	3	038-7230-00	72" Fusion Blade
4	3	037-8000-00	Spindle
5	2	014-7204-00	Pulley Guard
6	1	034-2009-00	Deck Idler Spring
7	3	033-7203-00	7" Deck Pulley
8	2	033-6001-00	4 3/4" Idler Pulley
9	2	031-6028-00	Deck Support Arm (Right)
10	2	031-6027-00	Deck Support Arm(Left)
11	2	033-5001-00	5 3/4" Flat Idler Pulley
12	1	039-6936-00	Deck Idler Arm
13	2	048-6056-00	Turnbuckle
14	2	046-6044-00	Female Yoke
15	2	046-6048-00	Male Yoke
16	2	047-6047-00	3" Chain
17	4	045-6043-00	5 /16" Knob
18	6	022-5234-00	Anti-Scalp Roller
19	1	018-5311-00	5/8" x 4" Hex Bolt
20	2	019-6017-00	.635 ID Plastic Washer
21	1	024-6034-00	Grease Fitting (Drive-in Type)
22	2	032-6033-00	5/8" ID x 1 1/8" Brass Bushing
23	2	018-6036-00	1/2" x 2 1/2" Hex Bolt
24	5	018-6012-00	3/8" x 1 1/4" Hex Bolt
25	13	019-5037-00	3/8" Lock Washer
26	17	013-6014-00	3/8" Hex Nut
27	18	018-5040-00	3/8" x 1 1/4" Hex Bolt
28	3	018-6019-00	1/2" x 1 1/2" Fine Thread Bolt
29	3	019-5007-00	1/2" Lock Washer
30	3	018-6021-00	5/8" x 1 1/2" Fine Thread Bolt
31	3	019-4807-00	5/8" Lock Washer
32	2	025-5338-00	1 1/2" Pulley Spacer
33	1	025-5339-00	1 3/4" Pulley Spacer
34	1	018-6054-00	1/2" x 3 1/2" Bolt
35	6	013-5300-00	1/2" Flange Nut
36	6	018-5015-00	5/16" x 1" Hex Bolt
37	6	018-5019-00	1/2" x 4" Bolt
38	2	013-6058-00	3/4" Left Handed Nut
39	4	018-6059-00	5/8" x 2 1/2" Hex Bolt
40	5	013-7021-00	5/8" STD NC Nylock Nut
41	2	013-6051-00	3/8" Fine Threaded Jam Nut
42	2	019-5029-00	3/8" Flat Washer
43	3	018-5250-00	3/8" x 3/4" Hex Bolt
44	2	019-6042-00	.360 ID Plastic Washer
45	14	013-8047-00	5/16" Nylock Nut
46	4	019-5010-00	1/2" Brass Washer
47	2	018-7050-00	1/2" x 4 1/2" Bolt
48	3	019-6020-00	1/2" Cupped Washer
49	14	013-8050-00	1/2" Flange Lock Nut
50	1	025-5337-00	1 1/4" Pulley Spacer
51	3	030-6029-00	3/8" Hex Bolt
52	1	039-4880-00	2007 Hanger Plate
53	1	210-6005-00	Rubber Side Discharge
54	5	018-5020-00	5/16" x 1 1/2" Carriage Bolt
55	5	013-8049-00	5/16" Nylock Flange Nut
56	1	039-4881-00	2007 Lower Hanger Plate
57	1	018-7016-00	1/2" x 3" Bolt



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